Rust **Proces** Receive Clean Inspection Rinse **Deterrent** Dry Inspection Cap **Shipment** sing Application Dip-Soak Receive Remove Inspect ID For Rinse ID And Apply Rust Stack Material Final Inspect Install Caps Arrange and Material And Debris and Complete OD With Deterrent To Individual ID And OD Consolidate Caps Provided By Verify And Packing Paulsen Pipe Rust Removal Fresh Water ID And OD. Pieces As Material Customer Match To Material and Cleaning Usina Hiah Using High Load Unit Lift In A Manner To Specific From ID And "96-7CDL" Processing Pressure Pressure At 45 Degree Excess ID Expedite Loading. Customer OD Varnished Water Spray. Spray Angle End Wrap Pipe For Customer Purchase Order Rust Removal Inspect Each Until All Coating Not **Ends If Caps** Pick Up Debris Includes: Pipe Length Residual Allow To Set Removed In Are Not & Cleaning Issue Customer Available Rust Deterrent Process Is Compound Stones. **Deviation Report** Specification To Account For "96-7CDL" Inert Dirt, For Received Reverse Back Excess Rust Service Metal Fines, Shipment **Deterrent To** Light Animal Rust Removal Additional Deviations Drain From ID Fittings and Inspection **RD-6000** Remains. Service **Full Submersion** & Cleaning Valves Placed Other Debris (22% Isopropyl Of Pipes-Soak Processing Compound Is Alcohol + Food In Polyethylene Period Removed Grade Anti-Bags or Method: Method: Oxidant) From Wrapped in 2 Pipe ID Steps Steps (Order Listed) Remove Items Surfaces mil (Order Listed) After Rust Polvethylene 1 High Velocity Air Optional Removal / 1 High Velocity Air Plastic (Pushed Down Pipe If Required Cleaning Length) Mechanically **OD Spray** Processing Is Oil Free Air 2 Mechanical Plunge ID & Complete RD-6000 Plunge (To Provided Rust Repeat Rinse If Required Deterrence During (Pushed Down Pipe Transportation and Storage) Lenath) Water Source: Lake Michigan Water -3 Water Rinse Source Village Of South (Pushed Down Pipe Holland, Illinois USA Length) Distribution System 4 Inspect (Reneat Stens 1-3 As Required) **End Wrap Bundles To Maintain Cap / Plug Placement**

Process Flow Chart
Pipe, Fittings, Valves, Other

"Stainless"

Service Designation

Hydraulic

Rust Deterrent RD-6000



Original Version

December 31, 2004

Date: August 1, 2016



Paulsen Pipe

511 W Armory Drive South Holland Illinois 60473 USA Tel 708-566-5778 Fax 708-893-0018 www.PaulsenPipe.com